

# **WORX RACING COMPONENTS**

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## **INSTALLATION INSTRUCTIONS**

### **PART NUMBER WR515      WORX RACE SPONSONS SEADOO +97 XP, XP LTD**

#### **IJSBA Legal**

**IMPORTANT:**      READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH  
INSTALLATION

Tools necessary for installation: 10mm Socket and Extension

Phillips Screwdriver  
1 x Tube of silicone

#### **Parts Supplied:**

2 x **Worx** Sponsons  
2 x Aluminium mounting rails  
2 x 2"x1/4" Round head bolts  
2 x 1 1/2"x1/4" Round head bolts  
2 x 1 1/4"x1/4" Round head bolts  
2 x 1 x1/4" Round head bolts  
2 x 1/4" Nyloc Nuts  
6 x 19mm Flat washers

1. Remove stock sponsons using the 10mm socket wrench you will need to disconnect the stinger and all water hoses from the water box so that you can slide it forward to gain access to the rear bolts on the left side and you will also need to remove the battery to gain access to the right side.
2. With a sharp serrated edged knife cut through the links joining the top and bottom sections of the flotation foam on both sides to allow you to fit the aluminium mounting rails.
3. The front bolt hole on both sides will not be used, apply a bead of silicone around both front holes and fit a 1 x 1/4" bolt and nyloc nut to block off these holes.
4. Apply a generous amount of silicone to the aluminium mounting rails and slide them into place on the inside of the hull, hold aluminium rails in place by fitting mounting bolts through the hull from the outside this is only a temporary measure to hold the rails in place while the silicone cures put bolts through all three holes on both sides of the hull screw the bolts up tight to the hull and leave for a minimum of 2 hours for the silicone to cure
5. Remove the bolts, the aluminium rails will now be held in place by the silicone.

Cont on back,

- 6 Apply a bead of silicone around edges of sponsons and around each mounting hole on the hull. Fit the sponsons to the hull using the 2 x 2" bolts with 19mm flat washers in the back holes, the 2 x 1/2" bolts with 19mm flat washers in the center holes and the remaining 2 x 1/4" bolts and 19mm flat washers in the front holes, tighten and leave 4-6 hours to cure before riding.  
**Important** Rails are tapered to fit the angle of the sides of the hull make sure that you fit them with the shaped end forward and the narrow edge facing upwards.
- 9 After riding for about 15 minutes recheck that your mounting bolts are tight and when you decided which position suits your riding style apply red loctite to the bolts. Regularly check that sponson-fixing bolts are tight.

**WARNING**

- : These sponsons will vastly improve the turning capability of your boat take time to get used to them before you attempt any hard cornering.

Thank you for purchasing **Worx Racing Components** products. We believe that **Worx Racing Components** products are among the finest watercraft parts available.

A great deal of time and effort has gone into the design and development of this product to ensure that it will perform to the highest standard and that installation will be a relatively straight forward procedure. If you have any comments on the performance/or installation of our parts, please contact us on the numbers listed on page one or through your local dealer.

**RIDE SAFLEY, PROTECT OUR ENVIROMENT**  
**AND RESPECT OTHERS WHO SHARE OUR WATERWAYS**